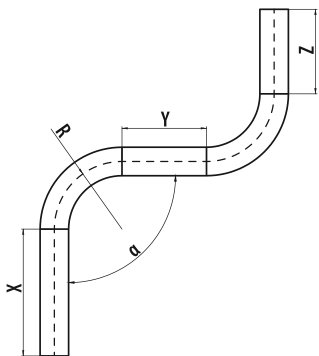


# BENDING TUBE MACHINE



## BENDING WITH FIXED RADIUS



Ø Tube	Thickness	R <sub>M</sub>	X (min)	Y (min)	Z (min)	α (max)
21,3mm	2mm	48mm	200mm	55mm	50mm	160°
26,9mm	2mm	54mm	200mm	70mm	60mm	180°
33,7mm	2mm	67,4mm	250mm	89mm	80mm	180°
42,4mm	2mm	80mm	250mm	110mm	100mm	180°
48,3mm	2mm	110mm	300mm	125mm	100mm	180°

## BENDING WITH VARIABLE RADIUS

Ø Tube	Thickness	R <sub>M</sub> (min)	X (min)	Y (min)
21,3mm	2mm	130mm	200mm	55mm
26,9mm	2mm	160mm	200mm	70mm
33,7mm	2mm	200mm	250mm	89mm
42,4mm	2mm	260mm	250mm	110mm
48,3mm	2mm	290mm	300mm	125mm

